

# PHYSICO-CHEMICAL PROPERTIES OF NEW ZEALAND CHESTNUT FLOUR FROM DIFFERENT PROCESSING METHODS

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## ABSTRACT

Chestnuts are relatively new nut crop to New Zealand (NZ), growing well in local conditions. Physico-chemical properties of NZ chestnut flours obtained through dry milling (DC), wet milling (WC) and freeze-drying (FC) methods were investigated to understand their potential utility in food industry. All chestnut flours showed significantly higher solubility ( $S > 38\%$  at  $70^\circ\text{C}$ ) and swelling power ( $SP > 64\%$  at  $70^\circ\text{C}$ ), lower moisture content ( $MC < 4\%$ ), and higher stability against heat and mechanical treatment compared to wheat ( $S = 9.5\%$ ,  $SP = 43.2\%$ ,  $MC = 11.1\%$ ) and corn flour ( $S = 4.4\%$ ,  $SP = 38.4\%$ ,  $MC = 14.1\%$ ). All chestnut flour samples showed slightly higher pH values (DC, WC = 6.3; FC = 6.4) compared to corn (5.9) and wheat (6.0). DC showed highest syneresis at day 4 ( $90.1\% \pm 0.4$ ) followed by WC ( $86.0\% \pm 0.6$ ), wheat flour ( $85.5\% \pm 0.2$ ), and corn flour ( $83.0\% \pm 1.5$ ), while FC showed the lowest syneresis of  $81.7\% \pm 0.3$ ). WC had highest bulk density ( $0.921\text{g/ml}$ ), and FC had lowest ( $0.799\text{g/ml}$ ). Paste clarity was  $< 1\%$  of light transmittance ( $650\text{nm}$ ) for all flour types. Chestnut starch granules were oval shaped, FC were smallest in size ( $< 2.5\text{ }\mu\text{m}$ ) and DC and WC were size of  $5.0\text{--}7.5\text{ }\mu\text{m}$ . All chestnut flours exhibited apparent shear thinning behaviour. DC had the lowest viscosity (peak =  $811\text{cP}$ , final =  $1015\text{cP}$ ) and FC had the highest (peak =  $3263\text{cP}$ , final =  $1587\text{cP}$ ). The results of this study support the potential utility of NZ chestnut flour as a thickening agent substitute to corn flour.

**Keywords:** Physico-chemical properties, chestnut flour

**Highlights** (maximum 85 characters, including spaces, per bullet point):

1. Core finding: Chestnut flour has higher solubility, swelling power, stability and lower moisture
2. Core finding: Chestnut flour has shear thinning behaviour in suspensions
3. Industrial relevance: There are many potential applications of NZ chestnut flour in food industry